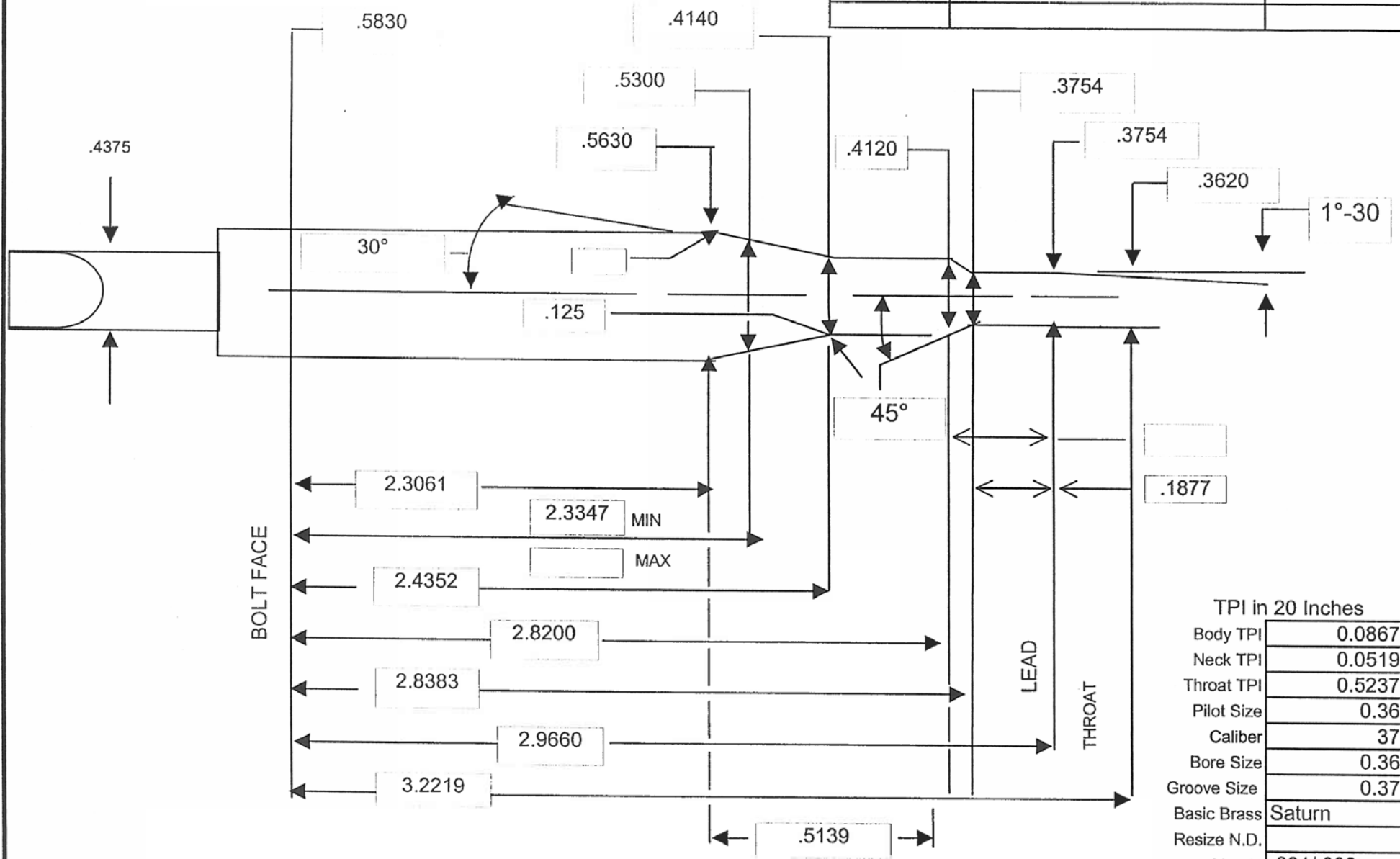


LTR	Description	Date
A	9.53 Saturn	



TPI in 20 Inches	
Body TPI	0.08673
Neck TPI	0.05198
Throat TPI	0.52372
Pilot Size	0.366
Caliber	375
Bore Size	0.366
Groove Size	0.375
Basic Brass	Saturn
Resize N.D.	
Margin	.001/.003

Tolerances	
Unless Otherwise Specified	
Fractional	± .001
Decimal	+ 0.0004
Angular	± 1/4
Lengths	+ .005

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MAT'L.	
DWG. BY	Dave Kiff
Checked	PW
Approved	
Sheet	
Tool	