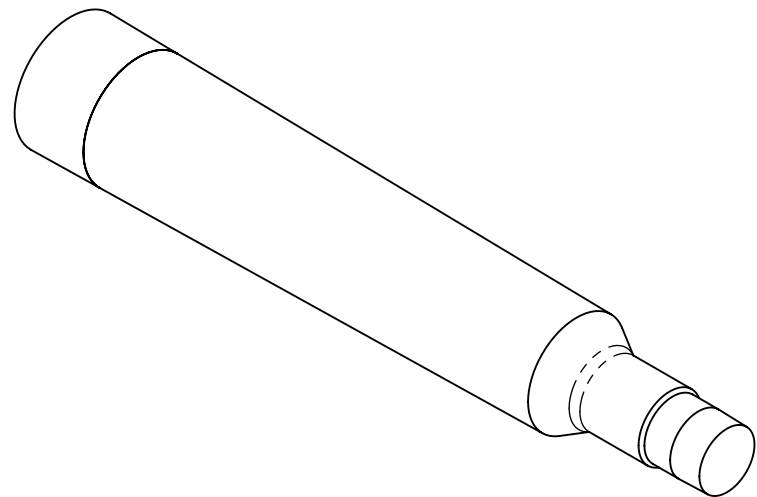
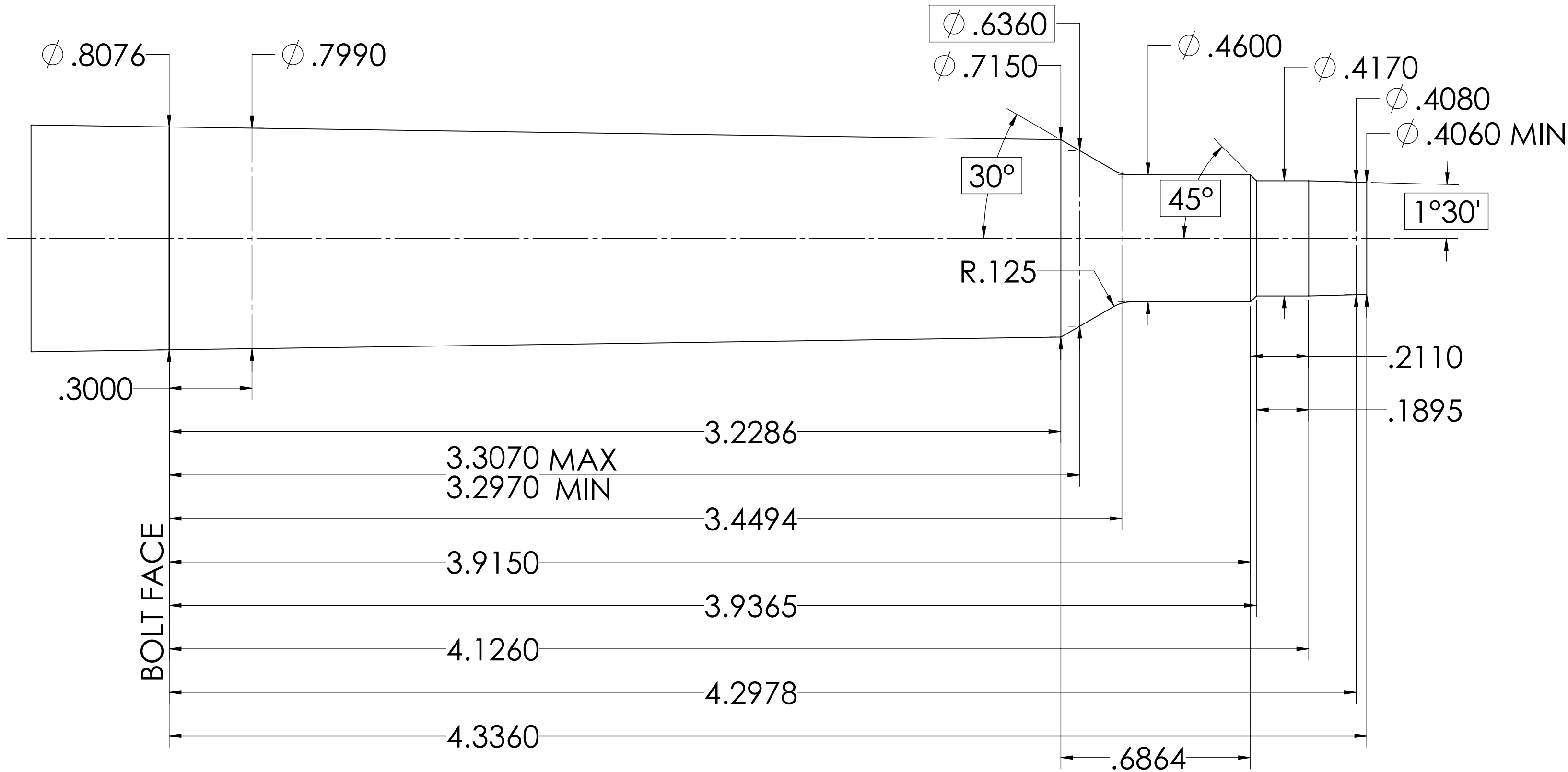


PTG-12410 416-50 BMG
CHAMBER FINISH REAMER

TYPE	PILOT	SHANK	BLANK LENGTH	BLANKØ	BLANK DRAWING#
HSS	SS-10001-005	SS-10002-004	7.5000	.8593	N/A
CARBIDE	SS-10001-105	SS-10002-011	7.5000	.8438	BLN-10124
SOLID PILOT	SS-10001-201	SS-10002-004	7.5000	.8593	N/A



BODY TPI	.02868
NECK TPI	.00000
THROAT TPI	.05237
PILOT SIZE	.4080
CALIBER	40
BORE SIZE	.4080
GROOVE SIZE	.4160
BASIC BRASS	50 BMG
RESIZE N.D.	
MARGIN	.001/.003



PROPRIETARY AND CONFIDENTIAL
THE INFORMATION CONTAINED IN THIS
DRAWING IS THE SOLE PROPERTY OF
PACIFIC TOOL AND GAUGE. ANY
REPRODUCTION IN PART OR AS A WHOLE
WITHOUT THE WRITTEN PERMISSION OF
PACIFIC TOOL AND GAUGE IS
PROHIBITED.

UNLESS OTHERWISE SPECIFIED:		NAME	DATE	PACIFIC TOOL AND GAUGE	
DIMENSIONS ARE IN INCHES		DRAWN	JLJ		
TOLERANCES:		CHECKED		TITLE: 416-50 BMG CHAMBER FINISH REAMER	
FRACTIONAL ± 1/16		ENG APPR.			
ANGULAR: MACH ± 1/4 DEG		MFG APPR.			
TWO PLACE DECIMAL ± .010		Q.A.		SIZE DWG. NO. REV	
THREE PLACE DECIMAL ± .005					
FOUR PLACE DECIMAL ± .0005				C	PTG-12410 IR
INTERPRET GEOMETRIC TOLERANCING PER: ANSI		SCALE: 3:1		WEIGHT:	SHEET 1 OF 1
MATERIAL					
FINISH					
DO NOT SCALE DRAWING					